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(54) Title: IMPROVED SYNTHESIS OF DISCODERMOLIDE AND VARIANTS THEREOF

$$\begin{array}{c}
R^0 \quad R^1 \quad R^2 \quad R^3 \\
\hline
OR^{25} \quad OR^4
\end{array}$$

$$R^{6}$$
 (xx)
$$R^{7}$$

$$R^{8}$$

$$R^{10}$$

(57) Abstract: Processes for synthesizing a compound of Formula (I) are provided by reacting a compound of Formula (i) with a compound of Formula (xx).

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